

PREPARATION GUIDELINES AND MINIMUM THICKNESSES

Successful working with IPS e.max Press can only be ensured if the following guidelines and layer thicknesses are observed.

Crowns

Evenly reduce the anatomical shape and observe the stipulated minimum thicknesses. Prepare a circular shoulder with rounded inner edges or chamfer with an angle of approx. 10° – 30° . The width of the circular shoulder/chamfer is approx. 1 mm. Reduction of the crown third – incisal or occlusal areas – by approx. 1.5 mm. For anterior crowns, the labial and palatal/lingual part of the tooth should be reduced by approx. 1.2 mm.

