

## Anterior and Posterior Crowns

The anatomic shape is evenly reduced while observing the given minimum framework thickness. A circular shoulder is prepared with rounded inner edges or a chamfer at an angle of 10-30°. The width of the circular shoulder/chamfer is approximately 1.0 mm reduction incisal or occlusal by approximately 1.5 mm. The vestibular or lingual reduction is approximately 1.2 mm for anterior teeth and approximately 1.5 mm for posterior teeth. The incisal edge of the preparation should be at least 1.0 mm (milling tool geometry) in order to permit optimum milling of the incisal edge during CAD/CAM processing.

